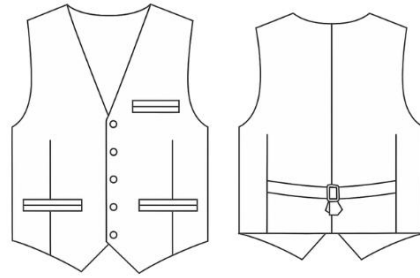


## Minerva Pattern 6063

### Men's Classic Vest with V-neck, Double-Welt Pockets (Upper and Lower) & Back Tie



Introducing a digital vest pattern for the tailored waistcoat with welt pockets and adjustable back waist tie – Timeless Menswear with Sharp Detailing.

### When To Wear Design 6063

This waistcoat adds a polished layer to both formal and semi-formal looks, making it ideal for:

- Business Wear: A refined addition under a suit jacket.
- Formal Events: Perfect for evening attire, weddings, or concerts.
- Casual Elegance: Pair with jeans or chinos for a stylish, relaxed outfit.

### Key Design Features

**Silhouette:** Classic single-breasted tailored waistcoat with waist shaping for a sharp fit.

**Neckline:** Deep V-neckline with five-button front closure.

**Pockets:** Two lower double welt pockets and one double welt upper (chest) pocket with functional pocket bags.

**Back:** Tailored back with adjustable waist tie.

**Finishing:** Fully lined interior for comfort and durability.

### Level Of Difficulty

**Intermediate to Advanced.** Precision is required when constructing the welt pockets, applying facings, and assembling the lining with the tie.

### Fabric Recommendations

Woven suiting fabrics in natural or blended fibers, preferably with a stripe or subtle texture:

- Wool suiting or half-wool fabrics
- Linen blends or cotton sateen for lighter versions

Lining: viscose or polyester lining fabrics

### Additional Supplies

- Fusible interfacing
- 5 buttons for front closure

## Cutter's Must

### From Main Fabric:

1. Front Part – 2 pieces
2. Upper Pocket Facing (marked on pattern as Pocket Facing) – 2 pieces
3. Lower Pocket Facing – 4 pieces
4. Front Facing – 2 pieces

### From Lining:

1. Back Part – 2 pieces
2. Front Part – 2 pieces
3. Lower Pocket Lining – 4 pieces
4. Upper Pocket Lining – 2 pieces
5. Tie – 2 pieces

### From Fusible Interfacing:

1. Front Part – 2 pieces
2. Front Facing - 2 pieces
3. Pocket Facing – 6 pieces

## Important Information

Before cutting your fabric:

- Print and lay out pattern pieces to determine yardage.
- Check mirrored pieces, notches, and grainlines.
- For patterned fabrics, align carefully for symmetry.

## ASSEMBLY INSTRUCTIONS

### Preparation

Fuse Interfacing: from the wrong side, apply fusible interfacing to the Front Facings, Fronts, and Pocket Facings (press with a hot iron to fully bond).

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### Front Darts

- Stitch darts on the Front Parts.
  - Press dart intakes toward the center.
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## **Welt Pockets**

- Mark pocket placement on the Front Parts
  - Fold each Pocket Facing (Welt) in half lengthwise, right side out, and press.
  - Place welts along the marked pocket lines, raw edges toward the center, and stitch along the markings.
  - Slash the opening between the stitching lines; clip diagonally to the ends without cutting through the welts.
  - Turn welts to the inside, form a neat rectangle, and press.
  - Attach the pocket bags to the welt seam allowances from the wrong side.
  - Turn the small triangles at each end of the opening to the wrong side and stitch them precisely to the pocket bags, securing the corners.
  - Trim and align pocket bags, then stitch them together around the edges.
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## **Back Assembly**

### **Upper Back**

- Prepare Tie: sew, turn, press. Baste tie ends into the back darts of the upper Back Part.
- Stitch back darts.
- Stitch center back seam. Press seam open.

### **Under Back (lining)**

- Stitch back darts of the under Back Parts (lining).
  - Stitch center back seam leaving an opening.
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## **Main Body Assembly**

- Join side seams of the front parts (main fabric) to upper back.
  - Press seams open.
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## **Lining**

- Sew front parts cut from lining fabric to the front facings.
  - Join side seams of lining fronts and under back (lining).
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### **Joining Main Fabric and Lining**

- Place the vest and lining right sides together.
- Stitch along lower edge, front edges, neckline, and armholes, stopping 1 cm short of each armhole edge.
- Trim seam allowances close to the stitching; clip diagonally at corners and notch curved areas.
- Turn the vest right side out through the open shoulder seams. Baste and press edges flat.
- Pull the shoulder seams through the opening in center back seam of lining, align, and stitch them together.

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### **Finishing**

- Turn in seam allowances at the opening in center back seam of lining and close by hand.
- Topstitch all around the vest edges, close to the edge.
- Work buttonholes on the Left Front.
- Sew buttons to the Right Front.
- Tie the back tie adjusting the fit.

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