

Minerva Pattern 6025

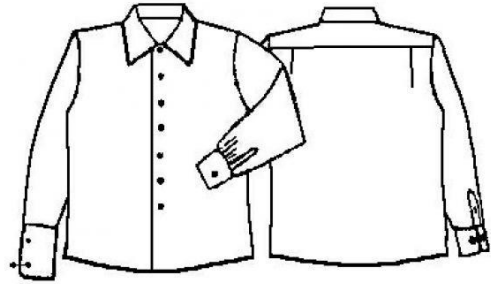
Men's Classic Shirt with French Cuffs

Introducing a digital pattern for the classic men's shirt – Timeless Tailoring with Everyday Sophistication.

When To Wear Design 6025

A well-fitted shirt is a wardrobe essential. This design merges sharp detail with everyday comfort:

- Business Casual Settings: Pair with trousers or chinos for an office-ready, polished look.
- Formal Events: The crisp collar and structured cuffs make it suitable under suits or with tailored separates.
- Smart Everyday Style: Roll up the sleeves and wear open over a tee for a relaxed yet refined weekend look.



Key Design Features

Silhouette: Semi-fitted, with room for movement and clean vertical lines.

Collar: Classic shirt collar with sharp points and stand construction.

Closure: Center front button placket with traditional button placement.

Construction Lines: Shoulder yoke and vertical seaming maintain structure through the upper body.

Sleeves: Long shirt sleeves with sleeve plackets and full cuff construction.

Cuffs: Double-button cuffs with optional cufflink buttonholes for a dressier finish.

Hemline: Rounded shirt hem—ideal for both tucking in and wearing loose.

Style: A timeless men's shirt that combines classic tailoring with subtle refinement.

Level Of Difficulty

Intermediate level. Best for sewists with experience in shirtmaking, collars, plackets, and cuff construction.

Fabric Recommendations

Best suited for woven shirting fabrics:

- Poplin (plain or textured stripe)
- Cotton broadcloth or chambray
- Lightweight oxford weave
- Linen blends for casual wear

Avoid knit fabrics or stretchy weaves for this structured style.

Additional Supplies

- Fusible Interfacing: 55 cm (for size 50/52) of medium-weight fusible interfacing, 90 cm wide—for collar and cuffs.
- Buttons:
 - 7 mother-of-pearl buttons (10 mm diameter) for front placket and cuffs
 - 2 small buttons (7 mm diameter) for sleeve plackets
 - 2 cufflink-style buttons (10 mm diameter) for optional dress cuff finish

Cutter's Must

From Main Fabric (Shirting Cotton):

1. Back – 1 piece on fold
2. Front – 2 pieces
3. Sleeve – 2 pieces
4. Yoke – 2 pieces
5. Collar – 2 pieces
6. Sleeve placket – 2 pieces
7. Cuff – 4 pieces

From Fusible Interfacing:

Apply interfacing to both collar pieces and all 4 cuff pieces.

Important Information

Before cutting your fabric:

- Print and lay out pattern pieces to determine yardage.
- Check mirrored pieces, notches, and grainlines.
- For patterned fabrics, align carefully for symmetry.

ASSEMBLY INSTRUCTIONS

Preparation

Fuse Interfacing

- Apply fusible interfacing to one collar piece (upper collar).
- Apply two layers of fusible interfacing to the outer cuff pieces.
(Press from the wrong side with a hot iron and press cloth to bond fully.)

Front Placket

- Fold the placket allowance twice to the wrong side along the marked fold lines (dashed and solid).
- Baste along the edge to secure.

Back

- Form pleats on the Back as marked.
- Press and baste along the seam edge.

Yoke

- Place the two Yoke pieces right sides together with the Back sandwiched between them.
- Stitch, turn right side out, press, and topstitch.
- Attach the Yoke to the Fronts in the same manner, matching notches.

Sleeve Placket

- Place the placket facing right side to wrong side of Sleeve along the marked slit line and stitch around the edge.
- Cut the slit open.
- Finish raw edges with a narrow turned-under edge stitch.
- Clip allowances at the base, turn half of the facing to the right side, fold raw edges inward, and stitch close to the edge on the Sleeve.

Sleeves & Side Seams

Sleeve Insertion (Flat-Felled Seam)

- Place Sleeves into armholes, right sides together.
- Stitch and press seam allowances toward the armhole.
- Trim lower allowance in half, fold the wider allowance over it, and stitch close to the edge, forming a flat-felled seam with one decorative topstitch.

Side & Sleeve Seams (Flat-Felled Seam)

- Stitch side and sleeve seams in one continuous line.
- Press allowances toward the front.
- Sew a double topstitch along the seam for reinforcement.

Collar

- Place the Upper Collar and Under Collar right sides together.
- Stitch outer edges, trim corners, turn right side out, and press.

Attach Collar

- Sew the Under Collar to the neckline, right sides together, matching notches with shoulder seams.
 - Turn the seam allowance of the Upper Collar inward and stitch along the neckline edge, then topstitch again 7 mm from the edge for reinforcement.
-

Cuffs

- Form pleats at the Sleeve hem as marked, press, and baste.
 - Attach Cuffs to the sleeve hem in the same way as the Collar.
-

Hem

- Finish the Shirt hem with a narrow double-turned hem (edge stitch).
-

Buttonholes & Buttons

- Work buttonholes on the Left Front and on Cuffs as marked.
- Sew buttons to the Right Front.
- Fold each Cuff along the center line and fasten with cufflink-style buttons.

**Discover more styles tailored to your custom measurements at
MinervaPatterns.com**