

Minerva Pattern 6003

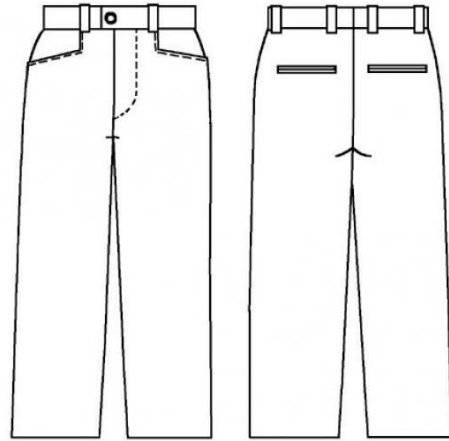
Men's Classic Suit Trousers with Pockets

Introducing a digital pattern for the men's straight-leg trousers – Tailored Lines Meet Everyday Versatility.

When To Wear Design 6003

A refined staple for men's wardrobes, these trousers bring sharp structure with practical detailing:

- Smart Everyday: Ideal for offices with a relaxed dress code or polished casual looks.
- Travel Ready: Welt pockets and structured waistband ensure utility without sacrificing shape.
- City Sophistication: Combine with a crisp shirt or knitwear for confident, versatile styling.



Key Design Features

Silhouette: Straight-leg cut with clean shaping through hip and seat.

Waistband: Structured waistband with belt loops.

Closure: Classic fly front zipper with buttoned waistband.

Pockets – Front: Slanted side pockets with internal pocket bags.

Pockets – Back: Welt pockets with flaps, secured by small buttons.

Details: Minimal topstitching for a clean, tailored finish.

Style: Polished, versatile, and reliable—works in cotton gabardine, twill, or light denim.

Level Of Difficulty

Intermediate. Suitable for sewists comfortable with welt pockets, fly fronts, and structured tailoring techniques.

Fabric Recommendations

Select firm cotton fabrics for crisp shape and durability:

- Cotton gabardine (dark green, khaki, or navy)
- Cotton twill or canvas
- Medium-weight denim
- Cotton pocketing (white or neutral tones) for lining

Avoid drapery or overly soft fabrics to preserve structure and pocket definition.

Additional Supplies

- Fusible interfacing: 10 cm x 140 cm (for waistband reinforcement)

- Cotton pocketing: 40 cm x 140 cm (white or neutral)
- Lining fabric: 40 cm (optional, for front lining or flap underlay)
- Zipper: 1 zipper (20 cm, matching tone)
- Buttons: 1 waistband button, 22 mm (shank style preferred); 2 small buttons, 10 mm (for back pocket flaps)

Cutter's Must

From Main Fabric (Gabardine, Twill, or Denim):

1. Front leg – 2 pieces
2. Back leg – 2 pieces
3. Fly facing – 1 piece
4. Side front pocket facing – 2 pieces
5. Back pocket flap – 4 pieces
6. Back pocket facing – 2 pieces
7. Back pocket welts – 4 pieces
8. Waistband, left – 1 piece
9. Waistband, right – 1 piece
10. Belt loops – 1 piece (long strip, cut into segments)

From Cotton Fabric (White or Neutral):

1. Front pocket bag – 2 pieces
2. Back pocket bag – 2 pieces

From Lining Fabric (optional):

1. Front leg lining – 2 pieces

From Fusible Interfacing:

1. Half waistband width

Important Information

Before cutting your fabric:

- Print and lay out pattern pieces to determine yardage.
- Check mirrored pieces, notches, and grainlines.
- For patterned fabrics, align carefully for symmetry.

ASSEMBLY INSTRUCTIONS

Preparation

1. Fuse interfacing to the waistband pieces.
(Fusible interfacings are applied from the wrong side of the garment pieces with a well-heated iron.)
 2. Apply the pocket facing and side front to the pocket bag of the front trousers, wrong side to right side, along the marked line. Baste along edges and stitch with a short, narrow zigzag along the lower contour.
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Side Pockets

3. On each side, construct the side-seam pocket:
 - Stitch the pocket bags to the front and back trouser pieces along markings and press allowances toward the bags.
 - Match edges and stitch side seams, enclosing the pocket contour.
 - From the right side, topstitch 0.5 cm along the pocket entrance of the front piece to secure.
 - Serge allowances.
 - Baste pocket bags to the waistline edge.
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Back Pockets

4. Stitch darts on the back pieces and press toward the side.
 5. On each back piece, construct a double-welt pocket:
 - Press welts in half lengthwise, right sides together.
 - Pin welts, facing opposite directions, to the garment's right side along markings.
 - Place pocket bag of lining fabric to lower welt, and pocket bag of self-fabric to upper welt.
 - Stitch 5 mm on each side of the marking.
 - Slash fabric between stitching lines, cutting diagonally into corners.
 - Turn pocket bags to inside and fold welts at 1 cm.
 - Zigzag-stitch free edges of welts to pocket bags.
 - Match pocket bags, align, and stitch around contour.
 - From the wrong side, secure welt ends to the fabric triangles.
 - Baste pocket bags to waistline edge.
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Main Assembly

6. Stitch side seams and inseams.
 7. Stitch center front seam up to the fly opening.
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8. Face the right fly shield, turn right side out, and press.
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Fly Front Zipper

9. Construct the fly zipper with fly facing:
 - Place the left fly facing to the left fly edge, right sides together, and stitch along edge.
 - Press allowances toward facing and topstitch to secure.
 - Turn facing to wrong side of garment.
 - Pin zipper, teeth facing outward, to the right fly edge.
 - Place folded fly shield (wrong side inward) over zipper tape, align edges, and stitch all layers together.
 - Turn fly shield, then topstitch along zipper edge.
 - Stitch other zipper tape to left fly facing.
 - Serge allowances and secure left fly facing to garment.
 - From the wrong side, stitch a reinforcing zigzag along lower edges of facings.
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Waistband & Belt Loops

10. Stitch belt loop strip, turn right side out, press, and cut into six sections.
 11. Pin loops facing downward along waistline edge as marked.
 12. On left waistband piece, form a 4 cm extension under the fly; stitch end of right waistband.
 13. Attach each waistband piece to the corresponding waistline edge.
 14. Bind inner waistband edge with bias tape.
 15. Stitch center back seam of trousers together with waistband.
 16. Fold waistband to inside and slipstitch inner edge invisibly by hand.
 17. Turn belt loops upward, tuck under raw ends, and stitch to waistband.
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Finishing

18. Serge trouser hem, press allowance to inside, and slipstitch invisibly.
19. Work buttonhole at left waistband extension; sew button.
20. Attach hook-and-bar at waistband above zipper base.
- 21.

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