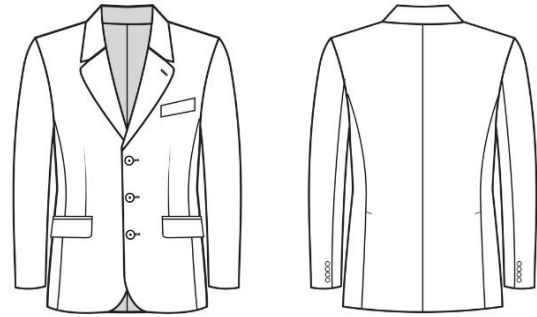


Minerva Pattern 6017

Classic Single-Breasted Jacket with Chest Welt Pocket, Hip Double-Welt Pockets with Flaps & Double Back Vents

Introducing a digital pattern for the single-breasted tailored jacket with three-button closure – Timeless Menswear with Modern Precision.



When To Wear Design 6017

This structured blazer offers versatile elegance, making it ideal for:

- **Business & Formal Events:** A polished essential for office meetings, presentations, and professional gatherings.
- **Smart Casual Outings:** Pair with jeans or chinos for a refined weekend look.
- **Special Occasions:** A classic jacket that completes both day and evening ensembles.

Key Design Features

Silhouette: Tailored single-breasted blazer with three-button front closure.

Collar & Lapel: Notched lapel with structured collar for a sharp, modern profile.

Pockets: Two hip double-welt pockets with flaps, one welt chest pocket.

Sleeves: Long two-piece sleeves with vents and four decorative buttons.

Back: Center-back seam and double side vents for ease of movement.

Level Of Difficulty

Advanced. Advanced. Precision is required for constructing the lapel, setting tailored sleeves, and achieving a professional finish with canvas stitching and interfacing.

Fabric Recommendations

Choose high-quality suiting fabrics in natural or blended fibers for crisp tailoring:

- Pure wool or wool blends
- Worsted suiting or lightweight tweed
- Fine gabardine or structured cotton blends

Additional Supplies

- Fusible interfacing for fronts, facings, collar, and pocket flaps
- Shoulder pads

- Three front buttons (20 mm)
- Eight small sleeve buttons (14 mm)
- Lining fabric to match
- Optional sleeve head wadding

Cutter's Must

From Main Fabric:

1. Back Part – 2 pieces
2. Front Part – 2 pieces
3. Side – 2 pieces
4. Upper Sleeve – 2 pieces
5. Lower Sleeve – 2 pieces
6. Outer Collar – 1 piece
7. Collar Stand (for Outer Collar only) – 1 piece
8. Lower Collar (with integrated stand) – 1 piece
9. Front Facing – 2 pieces
10. Pocket Flap – 2 pieces
11. Chest Welt – 1 piece
12. Lining of Hip Pockets - 2 pieces
13. Hip Pocket Welts - rectangle 6.5 x 4 cm - 4 pieces
14. Lining of Chest Welt Pocket - rectangle 18.5 x 20 cm - 1 piece

From Lining Fabric:

For drafting the lining pattern pieces, use the following modifications:

Back lining: use Back Part pattern piece adding a 2 cm ease pleat at center back. Cut 2 pieces

Front lining: use Front Part pattern piece excluding front facing area. Cut 2 pieces

Side - 2 pieces

Upper Sleeve - use Upper Sleeve pattern piece excluding vent area, cut 2 pieces

Lower Sleeve - use Lower Sleeve pattern piece excluding vent area, cut 2 pieces

Chest pocket bag - use Chest Pocket Lining pattern piece, cut 1 piece

Pocket Flaps – use Pocket Flap pattern piece, cut 2 pieces

Hip Pocket Lining – use Lining of Hip Pockets pattern piece, cut 2 pieces

Shorten the lining length by 2 cm at the hem

From Fusible Interfacing:

1. Front – 2 pieces
2. Front Facing – 2 pieces
3. Outer Collar – 1 piece
4. Collar Stand – 1 pieces
5. Lower Collar – 1 piece
6. Pocket Flaps – 2 pieces
7. Chest Welt – 1 piece

Important Information

Before cutting your fabric:

- Print and lay out pattern pieces to determine yardage.
- Check mirrored pieces, notches, and grainlines.
- For patterned fabrics, align carefully for symmetry.

ASSEMBLY INSTRUCTIONS

Preparation

Apply fusible interfacing to Front Parts, Front Facing, Outer & Under collar, Collar Stand, Chest Welt, Pocket Flaps.

Chest Pocket

Slash the pocket opening, stitch and press open the dart; baste the pocket opening.

On the left Front Part, construct a single-welt breast pocket:

- Fold the Welt lengthwise right sides together and stitch across the short ends. Turn right side out and press.
- Pin the Welt (turned downward) to the garment front along the marked placement line.
- Place the pocket bag of lining fabric over the Welt, then pin the pocket bag of main fabric turned upward above it. Stitch 5 mm on either side of the marked line.
- Slash the opening between the stitching lines, clipping diagonally into the corners. Turn the pocket bags to the inside.
- Secure the free edge of the Welt to the pocket bag with zigzag stitches.
- Align both pocket bags and stitch around the contour.
- From the right side, secure the Welt ends to the garment.

Front & Side Seams

Join Front Parts to Sides and press allowances open.

Pocket Flaps

With right sides together, stitch Flaps to lining. Turn right side out and press.

Hip Pockets

On each Front Part, construct a double-welt pocket with flap:

- Fold each Pocket Welt lengthwise, right sides together, and press the fold crisp.
- Pin the lower Welt and upper welt to the Front Part along the marked pocket line, facing in opposite directions (raw edges toward the opening).
- Place the lining pocket bag on the lower Welt.
- Place the main pocket bag on the upper Welt, inserting the Flap (turned upward) between the upper Welt and the main pocket bag, aligning the Flap's stitch line with the pocket marking.
- Stitch one continuous row 5 mm from each side of the pocket marking, sewing through: Front + Welt + pocket bag (and flap at the upper welt).
- Slash the opening between the stitching lines; clip diagonally into the corners.
- Turn pocket bags to the inside and roll each welt 1 cm to form the lips; press.
- Press the flap downward over the opening; (optional) edge-stitch/topstitch 5–10 mm along the flap fold to secure the position.
- Zigzag the free welt seam allowances to their respective pocket bags.
- Align pocket bags and stitch around the contour to close the pocket.
- From the wrong side, stitch the welt ends to the small fabric triangles (bar-tack or short lockstitch) to secure the corners.

Body Assembly

- Stitch the Back Parts along the center seam.
- Stitch the shoulder seams.
- Join Sides to the Back Parts up to the vents. Press allowances open.

Collar & Facings

- With right sides together, stitch the Collar Stand to the Outer Collar. Press seam allowances open.
- With right sides together, stitch the Lower Collar (with integrated collar stand) to the neckline of the garment. Clip curves and press allowances downward.
- Stitch the Outer Collar + Collar Stand to the Front Facings. Press seam allowances open.
- Place the Front Facing/Outer Collar unit right sides together with the garment. Align front edges and collar; stitch along lapels and collar edge.
- Trim corners, turn right side out, and press.
- Slipstitch the inner neckline edge of the Outer Collar Stand to cover the neckline seam, if needed.

Sleeves

- Construct the two-piece sleeve with vent:
- Stitch Upper and Lower Sleeve together up to vent notch, easing the upper sleeve beforehand. Press allowances open and turn sleeve right side out.

- Fold the vent allowances and hem allowance to the right side, stitch the corner diagonally, trim excess seam allowance to 1 cm, and press open.
- Turn allowances to the inside, secure hem and vent allowance with cross-stitch, and press vent flat.
- Set in the sleeve:
- Ease sleeve cap between notches with gathering stitches. Draw up threads until sleeve cap fits armhole. Steam-shrink ease and press lightly with tip of hot iron.
- Pin sleeve to garment, matching notches, and stitch from sleeve side.
- Fold batting (padding) in half lengthwise and hand-stitch to sleeve caps from wrong side.

Vents & Hems (Body & Sleeves)

- Fold back vent facing to right side, stitch along hemline, turn right side out, and slipstitch.
- Fold hem allowance of side panel to right side, stitch along vent facing edge, turn right side out, and slipstitch.
- Overlap back vents and secure with a diagonal tack at top.
- Turn sleeve hem allowances to inside and slipstitch invisibly.

Finishing

- Sew in shoulder pads.
- Stitch center back seam of lining.

Lining

- Construct lining similar to garment, leaving a 20 cm opening in one sleeve seam.
- Add an ease pleat at center back lining and secure at neckline and above hem.
- Insert lining into garment right sides together, matching center back and shoulder seams.
- Stitch lining to front facings and neckline.
- Add ease pleat along garment hem. Attach lining hem to garment hem allowance, stitching lining to side and back vent facings (clip lining allowance at vent base if necessary).
- Turn garment right side out through sleeve opening, then stitch opening closed.

Buttonholes & Buttons

- Work buttonholes on left front and lapel as marked; sew buttons.
- Work non-cut buttonholes on sleeves for decoration and secure vents with buttons.

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