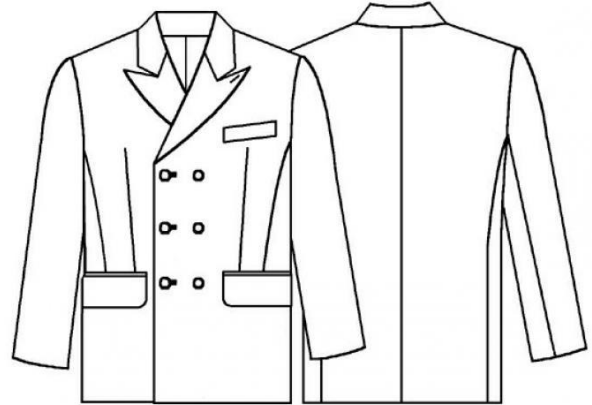


Minerva Pattern 6021

Classic Double-Breasted Jacket with Notched Collar, Chest Welt Pocket & Double-Welt Pockets with Flaps

Introducing a jacket pattern for the structured double-breasted blazer with welt pocket and flap pockets – Classic Menswear with Timeless Authority.



When To Wear Design 6021

This refined blazer delivers sophistication and strength, making it perfect for:

- Business Settings: A professional staple in tailored suiting.
- Formal Events: A sharp double-breasted silhouette elevates evening wear.
- Smart Casual: Pair with tailored trousers or dark denim for modern elegance.

Key Design Features

Silhouette: Structured double-breasted cut with straight hemline and tailored shoulders.

Closure: Six-button front closure, double-breasted style, with notched lapels.

Collar & Lapel: Classic notched lapel with structured collar.

Pockets: One welt chest pocket, two double-welt pockets with flaps.

Sleeves: Long sleeves designed for precise tailored fit.

Back: Center-back seam for structure.

Level Of Difficulty

Advanced. Involves complex tailoring techniques, precise lapel shaping, welt pocket construction, and pad stitching for professional results.

Fabric Recommendations

- Wool suiting or wool blends
- Semi-wool tailored fabrics
- Optional: Checked or striped suiting fabrics for a bold tailored statement

Recommended lining fabric: cupro or satin in a matching tone.

Additional Supplies

- Suit wool fabric
- Matching lining fabric
- Optional horsehair canvas
- Fusible interfacing

- Synthetic padding material
- 11 buttons, 18 mm diameter
- Shoulder pads

Cutter's Must

From Main Fabric:

1. Back Part – 2 pieces
2. Front Part – 2 pieces
3. Upper Sleeve – 2 pieces
4. Lower Sleeve – 2 pieces
5. Outer Collar – 1 piece
6. Lower Collar – 2 pieces
7. Chest Welt – 1 piece
8. Pocket Flap – 2 pieces
9. Front Facing – 2 pieces
10. Pocket Welt Facing – 4 rectangles (15.5 × 3 cm)
11. Pocket Bag – 2 rectangles (18 × 21 cm)
12. Pocket Lining (for Chest Welt Pocket) – 1 piece

From Lining Fabric:

For drafting the lining pattern pieces, use the following patterns with the following modifications:

1. Back lining: use Back Part pattern piece adding a 2 cm ease pleat at center back - cut 2 pieces.
2. Front lining: use the Front Part pattern piece excluding front facing area - cut 2 pieces.
3. Upper Sleeve - use Upper Sleeve pattern piece, cut 2 pieces.
4. Lower Sleeve - use Lower Sleeve pattern, cut 2 pieces.
5. Pocket Bag (for Chest Welt Pocket) - use Pocket Lining pattern piece, cut 1 piece.
6. Pocket Flap - cut 2 pieces.
7. Pocket Bag - cut 2 rectangles (18 × 21 cm).
8. Shorten the lining length by 2 cm at the hem.

From Fusible Interfacing:

1. Front Part– 2 pieces
2. Front Facing – 2 pieces
3. Outer Collar – 1 piece

4. Lower Collar – 1 piece
5. Pocket Flap – 2 pieces
6. Chest Welt – 1 piece
7. Hem allowances of Fronts, Back, and Sleeves

Important Information

Before cutting your fabric:

- Print and lay out pattern pieces to determine yardage.
- Check mirrored pieces, notches, and grainlines.
- For patterned fabrics, align carefully for symmetry.

ASSEMBLY INSTRUCTIONS

Preparation

Fuse Interfacing

From the wrong side, apply fusible interfacing to:

- Front panels
- Facings
- Outer and Under Collar
- Pocket Flaps
- Chest Welt
- Hem allowances of Fronts, Back, and Sleeves

(Fuse with a hot iron and press cloth until fully bonded.)

Chest Welt Pocket (Left Front)

- Fold the Welt in half lengthwise, right sides together, and stitch short edges. Turn, press.
 - Place the Welt facing downward on the marked placement line of the Left Front.
 - Layer the lining pocket bag over the Welt; place the main fabric pocket bag above the opening facing upward. Stitch 5 mm on both sides of the marking.
 - Cut between the two rows of stitching, clipping diagonally into corners. Turn pocket bags to the inside.
 - Zigzag the free welt edge to the lining pocket bag.
 - Align both pocket bags, stitch around edges.
 - From right side, secure the welt invisibly and add a 5 mm topstitch along edges.
-

Front Darts

- Sew darts on the Fronts and press toward center front.
-

Pocket Flaps & Double-Welt Pockets

Flaps

- Place flap pieces with lining right sides together, stitch around edges. Turn, press.

Double-Welt Pocket with Flap

- Fold each Pocket Facing in half lengthwise, right sides together, and press.
 - Position the two Facings facing opposite directions along the marked pocket line.
 - Place the lining pocket bag on the lower facing; place the main fabric pocket bag on the upper facing, inserting the Flap between the upper facing and pocket bag.
 - Stitch 5 mm on both sides of the marked line.
 - Cut the pocket opening, clipping into corners. Turn pocket bags to inside, roll facings 1 cm to form welts.
 - Zigzag free edges of welts to pocket bags.
 - Align pocket bags, stitch around edges.
 - Secure facing ends to fabric triangles on wrong side.
-

Back Assembly

- Stitch Center Back seam.
 - Stitch back side seams. Press.
-

Shoulder Seams

- Join Fronts and Back at shoulder seams. Press allowances open.
 - (Optional if used horsehair canvas) - Pad-stitch canvas to Fronts by hand according to markings. Tack to shoulder seam allowances.
-

Collar

- Sew Lower Collar pieces at center back seam, press allowances open.
 - Attach Lower Collar to neckline of shell.
 - Sew Outer Collar to facings, press seams open.
-

- Place Outer Collar with Facings right sides together over shell with Lower Collar, stitch around neckline and front edges.
 - Turn, press, baste lower edges of collar layers together.
-

Sleeves

- Join upper and under sleeve seams, easing where indicated. Press allowances.
 - Sleeve Cap Ease: Run gathering stitches between notches at sleeve cap, draw up threads to fit armhole. Steam-shrink ease with a hot iron tip.
 - Sew sleeve seam, press open.
 - Insert sleeve into armhole, matching notches, stitching from sleeve side. Press allowances.
 - Halve shoulder padding (wadding) and hand-stitch over sleeve cap.
 - Attach shoulder pads.
-

Hem

- Turn up hem allowance, press inside, and slipstitch invisibly.
-

Lining

- Add ease pleat at back neckline and hem. Secure at neckline and above hem.
 - Sew lining in same order as outer shell, leaving a 20 cm opening in one sleeve seam.
 - Place lining into jacket, right sides together, aligning center back and shoulder seams.
 - Stitch lining to facings and neckline.
 - At hem, fold in ease pleat and attach lining to hem allowance.
 - Turn jacket right side out through sleeve opening, then close the opening by machine.
-

Finishing

- Work buttonholes on lapel and fronts as marked.
- Sew buttons in place.

**Discover more styles tailored to your custom measurements at
MinervaPatterns.com**